



DO NOT ALLOW OPTICAL DEVICES TO COME IN CONTACT WITH ANY CHEMICALS WHICH COULD ALTER THEIR OPTICAL CHARACTERISTICS.
SOLDERING MUST BE DONE WITH "HALIDE FREE" NON-CORROSIVE FLUXES. FOR HAND SOLDERING, ACCEPTABLE WIRE SOLDER IS "MULTICORE" P/N SN63X398-022. FOR WAVE AND SURFACE MOUNT SOLDERING, SELECT A FLUX THAT IS SUITED TO THE TOTAL SOLDERING PROCESS, AND HAS A HALIDE CONTENT LISTED AS NONE.

SEE IGT SPECIFICATION DRAWING #37302990 FOR COMPONENT MANUFACTURE'S COLLECTOR MARKING.

