A complete manual can be obtained from our website www.moneycontrols.com

#### Parts Included

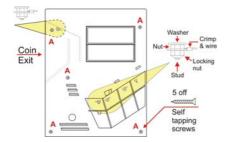
- Spill Proof Solenoid Assembly SUM4STXX00164
- Spill Proof PCB's (2) {Spill Proof Exit Window Spill proof control board} SUM4STXX00165

#### **Tools Required**

- Pozi-drive screwdrivers No.'s 1 and 2
- M3 Spanner / socket
- 3.5mm HSS drill bit.
- > 10mm HSS drill bit.

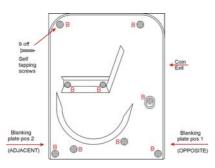
### 1. Remove the Cash Box

Disconnect all external wires as shown. Remove the 5 Self Tapping screws. Pull hopper apart.



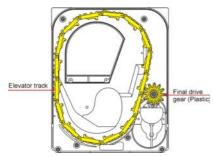
#### 2. Remove the End Plate

Remove the 9 Self Tapping Screws.



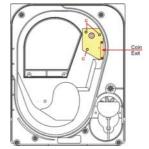
## 3. Remove the Track

Remove the track and final drive gear.



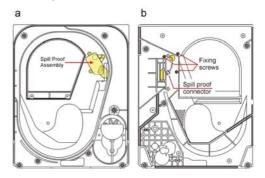
# 4. Fit Drill Jig

Fit the drill jig as shown and drill the holes using a 3.5mm & a 10mm drill bit. The drill jig can be obtained from Money Controls quoting pt No. **SUM4STXX00177** 



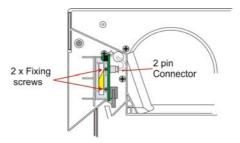
### 5. Fit Spill Proof

Fit the Spill Proof mechanism as shown.



## 6. Fit New Exit Window

Fit new exit window as shown. The connector from the assembly fits into the connector on the new exit window. NOTE: The new exit window will NOT include a serial number in the ID chip.



# 7. Fit New PCB

Remove the old control PCB and replace with the new PCB.

Re-assemble and test.

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